

Product/ Criteria	LexTra®	LexTra® 3D/4D	TackleKnit®	ChromaFlex®	LumoTex®	ColorCrest®
Primary Media	Nylon flock fibers + latex water base adhesive	Nylon flock fibers + printed woven textile inserts	Performance engineered knit fabrics	Thermoplastic Polyurethane	Performance engineered knit fabric + glass bead reflective film	Nylon flock fibers + latex water base adhesive
Aesthetics	Soft pleasing touch, intense matte colors	Soft pleasing touch + colorful fabric layer	Colorful sub-dyed knit textile	Die-molded metallic graphic, unique blend of textures and lines	Colorful sub-dyed knit textile + designated reflective areas	Soft pleasing touch, low profile, fine details, intense matte colors
Product "Hand"/ Flexibility	Very soft	Medium	Soft / Very Soft (Optional)	Soft / Firm (Optional)	Very soft	Very soft
Maximum Colors	6	6 + (Unlimited for insert)	Unlimited	6	Unlimited (Reflective must be 1 of 6 stock colors)	1 (1 of 12 stock colors)
Minimum Image Size	1/4" x 1/4" (6.35 mm x 6.35 mm)	1/2" x 1/2" (12.7 mm x 12.7 mm)	1/2" x 1/2" (12.7 mm x 12.7 mm)	1/2" x 1/2" (12.7 mm x 12.7 mm)	1/2" x 1/2" (12.7 mm x 12.7 mm)	1/4" x 1/4" (6.35 mm x 6.35 mm)
Maximum Image Size	25" x 18.5" (635 mm x 470 mm)	16" x 14" (406 mm x 356 mm)	23" x 17" (610 mm x 279 mm) 16" x 14" (Base Only)	11.8" x 7.8" (300 mm x 200 mm)	23" x 11" (610 mm x 457 mm) 16" x 11 (Base Only)	22.5" x 18" (571 mm x 457 mm)
Dimension Height	1 mm	1.25 mm	0.60 mm	0.50 mm to 1.75 mm	0.65 mm	0.70 mm
Supports Freestanding Design Elements	Yes	Yes	Yes	Yes	Yes	Yes
Minimum Order Size	500 (250 w/ stock colors)	500 (250 w/ stock colors)	125	500	250	200
Application Options (*standard)	Heat seal* Peel-and-stick Hook-and-loop In-mold decoration Sew-on patch Custom	Heat seal* Peel-and-stick Hook-and-loop Sew-on patch Custom	Heat seal* Peel-and-stick Hook-and-loop Sew-on patch Custom	Heat seal* Peel-and-stick Hook-and-loop Sew-on patch Custom	Heat seal* Peel-and-stick Hook-and-loop Sew-on patch Custom	Heat seal* In-mold decoration Custom
Wash Durability	Home Laundry Dry Clean	Home Laundry Dry Clean	Home Laundry Dry Clean Industrial Wash (optional)	Home Laundry	Home Laundry Dry Clean	Home Laundry Dry Clean
Wash Testing Method	Bleach and Non-chlorine Bleach, Min 50 wash cycles	Bleach and Non-chlorine Bleach, Min 50 wash cycles	Bleach and Non-chlorine Bleach, Min 50 wash cycles	Bleach and Non-chlorine Bleach, Min 50 wash cycles	Bleach and Non-chlorine Bleach, Min 50 wash cycles	Bleach and Non-chlorine Bleach, Min 50 wash cycles
Wash Testing Quality	Excellent	Excellent	Very Good	Good	Good	Excellent
Stretchable (*with appropriate adhesive)	Yes*	No	Yes*	No	No	No